

BENDING INSTRUCTIONS



IP67
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**DIRECT AC
DRIVERLESS**



Proudly made
in America



BENDING THE VAC SERIES LED LUMINAIRE

Note: The VAC product will only accept a bend in one direction: with the lens and LEDs facing *downward*.

The patented single piece enclosure combines copolyester and aluminum together which allows the luminaire to be permanently formed without adding any heat or stress to the housing.

1. With no added heat, slowly cold roll the fixture with your hands over your knee or other surface.
2. Starting in the center of the luminaire and working your way out towards each end, carefully bend the fixture to match the curve of the arch.
3. Once bent, the luminaire will permanently hold in place as formed.

CONTACT G&G FOR SUPPORT

We will be glad to answer any questions or to demonstrate how to bend the VAC luminaire to fit your vacuum arch.

Contact us at support@ggled.net or (800) 285-6780

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